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**Research** Article



## Development of Solar Cum Hand Operated Hybrid Knapsack Sprayer for Vegetable Crops

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#### ABSTRACT

Sprayer is use as plant protection equipment for spraying of pesticides, herbicides, weedicides, etc. In India most of the farmers are marginal land holders and traditionally they use hand lever operated knapsack sprayer for spraying, but this involves fatigue due to continuous hand lever operation results in the low efficiency. Now a days the power operated knapsack sprayers are available in the market and farmers are using it to fulfill the requirements of spraying operation in production agriculture but the vibrations, noise levels causes the high level of fatigue in the operation. Due to this problem labor relucted to use this type of sprayer. As we consider the remote area there is unavailability of abundant amount of fuel and electricity there were lot of problems occurs in the agricultural operation all this problems motivated us to develop a Solar cum Hand operated Hybrid Knapsack Sprayer by using modern development techniques. Under this study design and selection of components of sprayer was carried out by using modern design techniques. Actual field capacity, field efficiency and cost of operation per hour are 0.275, 86.38% and Rs. 92.63. The cost of developed sprayer is Rs. 5320. The farmer can save 1.32 times money in spraying operation as compared to hand operated knapsack sprayer.

Key words: Knapsack sprayers, Design parameters, Nozzles, Solar module, Cost economics

#### **INTRODUCTION**

In Indian scenario near about 70,000 million rupees crops worth is lost every year from which near about 52 percent losses are caused by insects and diseases, 33 percent by weeds and 15 percent by rodents, birds and nematodes. Spraying is one of the most important operations in crop production. The need of chemical application arises from man's desire to protect his crop from attack of various pests and diseases. Spray application is a complex process and can be influenced by many variables. The magnitude and uniformity of spray deposition depend on the canopy geometry, pesticide properties; spray equipment design, application parameters and weather conditions. Various type of knapsack sprayers are generally used for spraying. The most prevalent types of knapsack sprayer in India are hand operated, mechanical and battery operated type.

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Mechanical and hand operated sprayer requires to operator to move their hand continuously in order to spray liquid which ultimately cause fatigue on the operator back, shoulder and the muscles of the hand.

Power sprayer requires fuel and Battery operated sprayer requires electricity for charging the battery. The application will be limited if fuel and electricity is not available<sup>9</sup>. "Energy - demand" is one of the major threads for our country. Finding solutions, to meet the "energy demand" is the great challenge for social scientist, engineers, entrepreneurs and industrialist of our country. According to them, applications of nonconventional energy are the only alternate solution for conventional energy demand. As we consider the remote area there is unavailability of abundant amount of fuel and electricity there were lot of problems occurs in the agricultural operation all this problems motivated us to develop a Solar cum Hand operated hybrid Knapsack Sprayer by using modern development techniques. Solar charge, Battery cum Hand operated sprayer can use in remote areas by using solar energy, when solar and electrical energy not available hand operated lever can be used for spraying operation without creating pollution and noise.

#### MATERIAL AND METHODS

This deals with the materials and methods used for development of "SPV, battery cum hand operated knapsack sprayer". The main part of the equipment are SPV module, Charge controller, DC Battery, Frame, Sprayer tank, Hose pipe, Lance, Nozzle, Cut-off device, Hand lever, Piston pump, Diaphragm pump etc. The materials and methodology used for research work is discussed in following sections.

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**2.1 Design of sprayer components:** 

#### 2.1.1 Determination of nozzle discharge (hollow cone):

$$P_1 = \frac{1 \times \rho \times {V_2}^2}{2} V_2 = 2 \sqrt{\frac{2 \times P_1}{\rho}}$$

$$Q = A \times 2 \sqrt{\frac{2 \times P_1}{\rho}} \ 0.34 \times 10^{-5} \times 2 \sqrt{\frac{2 \times 2.04 \times 10^{13}}{1000}} = 1.37 \text{Lit/min.....(1)}$$
  
Where,

P<sub>1</sub>= Differential pressure in respect of atmospheric pressure P<sub>2</sub> = Atmospheric pressure Q = Discharge rate of nozzle A = cross section area of orifice  $\left(\frac{\pi \times D^2}{4}\right)$ D = Diameter of orifice

#### 2.1.2 Design of sprayer tank:

The tank of manually operated sprayer should be such a size that it can supply liquid for about 10 -15 minutes of continuous spraying. The minimum capacity of manually operated sprayer tank was estimated as under

$$Q_t = D \times t = 1.37 \times 15 = 20$$

#### 2.1.3 Pump

A pump moves a specific volume of liquid with each stroke or revolution. The pump

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output is proportional to speed and virtually independent of pressure

#### 1. Diaphragm pump

The theoretical pump discharge  $(Q_{th})$  is given by

 $Q_{th} = D_p \times N$  $= 2.8 \, \text{lpm}$ Where,  $Q_{th}$  = Theoretical flow, lpm  $D_p$  = Volume of displacement of pump in one revolution, l/rev 2. Plunger barrel pump The theoretical pump discharge  $(Q_{th})$  for plunger barrel type pump is given by  $Q_{th} = A.L.N. \times 10^{-3}$ Where. A= area of plunger,  $cm^2$ L= Length of stroke, cm N= Pump speed, rpm Pressure discharge relationship of pump Hydraulic head and pressure of the of the calculated by following formula  $P = \rho \times g \times h$  ......(5)  $Pa = 1000 \times 9.81 \times 56.226 = 551.58 \text{ kPa}$  $PSI = 62.42796 (lb/ft^3) \times 1.28148 (ft.) = 80 PSI$ 2.1.4 Determination of strength of strap assembly (Belt) Back pack tank exerts a force when loaded thus, Weight of empty tank (W) =  $m \times g = 4.65 \times 9.81 = 45.62$  N.....(3) Where, W = weight of unloaded tank M= mass of unloaded tank G = acceleration due to gravityNote: 1 litre = 1 kgCapacity of tank = 16 litre = 16 kg Mass of complete filled tank = 20.65 kg W' = 20.65 × 9.81 = 202.58 N Belt is subjected to tension when tank is loaded with spray mixture. Maximum tensional stress ( $\phi_{max}$ ):  $\phi \max = \frac{F}{A}_{\dots\dots\dots(4)}$ Where. F = Weight of loaded tank acting on the one belt A = Effective cross-sectional area of the belt $F = \frac{W'}{2} = \frac{202.58}{2} = 101.29 \text{ N}$  $A = length \times Breadth = 800 \times 40 mm^2 = 3200 mm^2$ Tension acting on the belt,  $\varphi = \frac{101.29}{32000} = 0.00317 \text{ N/mm}^2$ Average power consumption by diaphragm pump:  $P_r = \frac{E_p}{T} \times 60 = \frac{19.2}{60} \times 60 = 19.2 \text{ Wh } \dots \dots (6)$ Where,  $E_p = Energy consumption, Wh$ T= Time period, min Load Estimation: Total Wattage,  $P_{rt} = q \ \times P_r = \ 1 \ \times 19.2 = 19.2 \ Wh \ ... \ ... \ (7)$ 

 $P_r$  = Wattage of diaphragm pump

q = quantity

### **Energy demand:**

 $E_d$  (Wh) =  $P_{rt} \times H = 19.2 \times 5 = 96.0$  Wh...... (8)

Where,

H = operating hours

Load demand:

$$E_{d} (Ah) = \frac{E_{d}(Wh)}{V_{nsv}} = \frac{96}{12} = 8 Ah....(9)$$

 $V_{nsv} = nominal system voltage$ 

Corrected load, 
$$E_{c}(Ah) = \frac{E_{d}(Ah)}{\eta_{b}} = \frac{8}{0.95} = 8.421 \text{ Ah}$$

Where,  $\eta_b = Battery efficiency$ 

**Battery sizing** 

The size of battery required for SPV operated DC diaphragm pump was given by,

Battery capacity =  $\frac{E_d(Wh)}{\text{system voltage}} = \frac{96}{12} = 8$  Ah..... (10)

PV array sizing

The PV array sizing required for 12 V DC diaphragm pump was determined by, Corrected current

load, 
$$I_d = \frac{E_c(Ah)}{G} = \frac{8.421}{8} = 1.0526 \text{ Ah}....(11)$$

Where,

G = Lowest daily sunshine hours.

Rated design current,

$$I_{DE} = \frac{I_d}{n_m} = \frac{1.0526}{0.90} = 1.17 \text{ Ah.....(12)}$$
  
Where,

 $n_m = module derate factor$ 

#### **Charge controller sizing**

Maximum current,  $I_t = N_p \times I_p = 1 \times 1.2 =$ 1.2 Ah...... (13) Where,  $N_p =$  no. of solar panel in parallel  $I_p =$  Peak current of selected solar panel **Electrical power** Electrical power is defined as the amount of

electric current flowing due to an applied

voltage. It is the amount of electricity required to start or operate a load for one second. Electrical power is measured in watts (W).  $W = V \times A.....$  (14) Where, V = voltage (V), I = current (A), W =Power (Watt) Efficiency of solar cells: Efficiency of a solar cell is defined as the ratio of the energy output

to the energy input from the sun.

PV efficiency % = 
$$\frac{\text{Output Power (watt)}}{\text{Input Power(watt)}} \times 100 = \frac{V \times I}{I_s \times A} \times 100$$
 .....(15)  
Where,  
V= Voltage Produced, Volt I<sub>s</sub> = Solar intensity  $\left(\frac{\text{watt}}{\text{m}^2}\right)$ 

I = Current developed A = area of array(m<sup>2</sup>)

**Pumping efficiency:** Pumping efficiency is defined as the ratio of power needed to deliver water to the power

P.E. % = 
$$\frac{Power needed(watt)}{power supplied (watt)} \times 100......(16)$$

Zilpilwar et alInt. J. Pure App. BioEconomics of solar cum hand operatedhybrid knapsack sprayer:

For economic evaluation of solar cum hand operated hybrid knapsack sprayer straight line method was used.

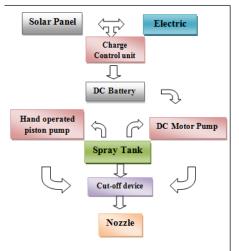
## **RESULTS AND DISCUSSION**

## Scheme of developed Solar cum hand operated hybrid knapsack sprayer system has following steps:

- 1. DC (Direct current) voltage are generated by solar panel, as per requirement of power solar panel was selected. In absence of solar energy battery can charge by electrical energy.
- 2. Charge control unit is provided between battery and solar panel preventing reverse flow of battery towards panel and preventing from overcharging of battery.

- 3. DC voltage generated in the battery is used to run DC motor pump connected between spray tank and cut-off device.
- 4. Hand operated lever is provided to operate the sprayer in absence of solar and electrical energy.
- 5. Outlet of pump and cut-off device (Trigger) is connected by hose pipe for supply spray liquid to spray lance. Cut-off device is use for cut-off the supply of spray liquid to the lance and prevents wastage of liquid. Nozzles are fitted on the lance for atomizing the liquid.

The Solar cum hand operated hybrid knapsack sprayer was developed by utilizing various components available in the market by the process of development design over the traditional methods as shown in Fig. 2



#### Fig. 1: Flow diagram for Scheme of developed Solar cum hand operated hybrid knapsack sprayer



Fig. 2: Solar cum hand operated hybrid knapsack sprayer

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The performance and	evaluation trial of	sprayer for insecticides application in the	field
Sprayer had carried o	out as per testing	was found to be 0.094 ha/h and 0.082 h	na/h.
procedure mentioned give	n in Indian Standard.	The field capacity and field efficiency of	the
The width of spraying a	ffects effective field	sprayer depends upon size of plot, sw	wath
capacity of sprayer. The	e average observed	width, speed and skill of operator. The	field
width was 0.53 m at ope	ration speed of 1.78	efficiency of the Sprayer was found to	be be
km/h. It was observed t	hat the working on	88.24 %. The average application rate of	f the
these speeds was con	nvenient for field	Solar Charge, Battery cum Hand Oper	ated
operations without ar	ny obstacle. The	Knapsack Sprayer was 495 lit/ha.	
theoretical and actual fi	eld capacity of the		

Table 1. Comparative points between SPV, battery cum hand operated knapsack sprayer and Hand lever
operated knapsack sprayer

S.N.	Parameters	SPV, battery cum hand operated knapsack sprayer	Hand lever operated knapsack sprayer
01	Time for Spray(h/ha)	4.22	8.20
02	Swath width (m)	1.09	0.95
03	Speed of operation (km/h)	2.52	1.61
04	Theoretical field capacity (ha/h)	0.275	0.154
05	Actual Field Capacity (ha/h)	0.237	0.122
06	Field Efficiency (%)	86.38	79.16
07	Solution required (lit/ha)	495	508
08	Cost of Sprayer (Rs.)	5320	1400

Battery charging-discharging of SPV cum hand operated vegetable knapsack sprayer The battery charging and discharging characteristics of SPV cum hand operated knapsack sprayer was studied to determine the total operating period of sprayer. The battery was charge by SPV panel which, was fully exposed in sunlight and simultaneously battery was use for operating the SPV sprayer. The various parameters like battery voltage, battery current, panel voltage, panel current, solar intensity was measured.

Table 2. Battery charging with	SPV cum hand operate	d hybrid knansack snraver
Table 2. Dattery charging with	Sr v cum nanu operate	u nybriu knapsačk sprayer

Sr.		Solar	8	1	age (V)	J ===== -=== <b>F</b> === =	Wind
No.	Time	Intensity	Temp ℃	Panel	Battery	Current(A)	speed(m/s)
1	8:30	339	35	5.7	3.4	0.8	0.7
2	9:00	382	35.8	8.2	5.6	0.6	0.2
3	9:30	593	36.2	8.3	5.6	0.6	0.9
4	10:00	625	36.9	8.4	5.6	0.6	0.6
5	10:30	639	38.1	8.6	5.8	0.8	0.7
6	11:00	825	38.5	8.6	5.9	0.7	0.8
7	11:30	936	38.1	8.6	5.9	0.7	1.1
8	12:00	968	37.9	8.7	6.1	0.6	1.2
9	12:30	1001	37.7	8.7	6.1	0.6	2.1
10	13:00	1009	38.2	8.7	6.1	0.6	1.8
11	13:30	1024	37.3	8.8	6.3	0.6	1
12	14:00	1037	37.3	8.8	6.3	0.4	1.2
13	14:30	968	37.2	8.9	6.3	0.5	0.5
14	15:00	877	37.7	8.7	6.4	0.5	0.9
15	15:30	842	36.4	8.5	6.4	0.4	0.2
16	16:00	672	36.2	8.9	6.4	0.4	1.9
17	16:30	617	35.2	7.8	6.4	0.4	0.7
18	17:00	389	34.3	7.7	6.4	0.4	0.4

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The variation of battery voltage with solar intensity and variation in discharge of sprayer

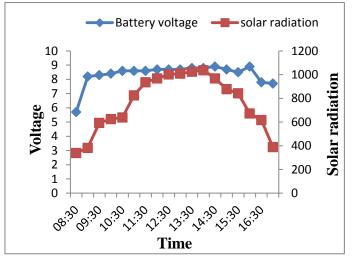


Fig. 3: Battery charging-discharging of SPV cum hand operated hybrid knapsack sprayer

It was observed that the SPV operated sprayer worked continuously for 8 hours without interruption due to availability of power from solar panel. The battery voltage varied from 6.4 volt to 3.4 volt during operating period. It was revealed that SPV cum hand operated knapsack sprayer operated 4 hour 30 min. without panel and 8 hour with panel continuously.

# Economics of solar cum Hand operated hybrid knapsack sprayer:

with corresponding voltage is shown in fig. 3

The economic evaluation of solar cum hand operated hybrid knapsack sprayer for the discharge rate of 1350 ml/min and hand operated knapsack sprayer was calculated and result obtained are summarized in table.

Sr No.	Description	Solar cum hand operated	Manually operated		
		hybrid knapsack sprayer	Knapsack sprayer		
Ι	Fixed cost				
i	Cost of sprayer, Rs./h	5320	1400		
ii	Depreciation, Rs./h	1.995	0.525		
iii	Interest, Rs./h	0.798	0.21		
	Total fixed cost Rs./h	2.793	0.735		
II	Variable cost, Rs./h				
iv	Cost of chemical, Rs./h	53.76	29.71		
V	Operator cost, Rs./h	30	30		
vi	Repair and maintenance cost, Rs./h	8.87	2.33		
	Total variable cost, Rs./h	92.63	62.04		
	Total operating cost	95.423	62.78		
vii	No. of labour @ 240 Rs./day	1	1		
viii	Operating time of spraying, h/ha	4.22	8.20		
ix	Field capacity, ha/h	0.237	0.122		
X	Operational cost, Rs/h	390.89	514.78		

Table 2. Economics of solar cum Hand operated hybrid knapsack sprayer

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Sr. No.	Components	Specifications	Materials
01	Solar photovoltaic module		Silicon Cell
	No of modules	1	
	Dimension	Rectangular $48.5 \times 32$ cm <sup>2</sup>	
	No of solar cells	36	
	Short circuit current (Isc)	1.14 A	
	Open circuit voltage	22.08 V	
	Maximum power	20 Watt	
	Weight		
02	Charge control unit		
	Capacity	5A	
03	Battery Type	Sealed Lead Acid Battery	Lead Acid
	Voltage Capacity	12V8Ah	
04	Pump	Diaphragm pump & piston	
	Type of pump	pump	
	Discharge	2.8 lit/min	
	Pressure	80 PSI	
05	Hose pipe		
	Length	130cm	
	Diameter	10mm	Rubber
	Pressure bearing capacity	300 kpa	
06	Cut-off device Type	Trigger	Plastic
07	Spray lance Type	Straight type	
	Length	550mm - 900 mm	Stainless steel
	Diameter	бтт	
08	Type of nozzle	Hollow cone nozzle	Plastic
		Twin nozzle	
09	Frame		
	Weight	1.6kg	Mild steel
10	Tank		
	Capacity	20 lit	Plastic
	Height	400mm	
	Width	300mm	
	Weight (empty tank)	4.65kg	
11	Strap		
	Length	800mm	Plastic coated fabric,
	Thickness	20mm	rexin etc.
	Width	40mm	
12	Pressure gauge Range	700 kpa	
13	Weight of sprayer without liquid	6.45kg	
14	Weight of sprayer with liquid	22.45kg	

#### CONCLUSIONS

This research work was undertaken for development of Solar cum hand operated Vegetable knapsack sprayer for vegetable crop spraying. The developed sprayer was tested for its feasibility of operation. Following conclusions are made from the present research study. The Speed of operation of Solar cum hand operated Hybrid knapsack sprayer for Vegetable crops and Hand operated knapsack sprayer were observed as 2.52 km/h and 1.61km/h respectively, that means Solar cum hand operated knapsack sprayer has operating velocity 1.57times as compared to Hand operated knapsack sprayer because hand

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operated knapsack sprayer requires more manual power for operating hand lever and fatigue is occurred in operator due which speed of spraying was reduces.

The operational cost of solar cum hand operated hybrid knapsack sprayer and hand operated knapsack sprayer is 390.89 and 514.78 respectively. It was concluded that hand operated knapsack sprayer require 1.32 times operational cost as that of solar cum hand operated hybrid knapsack sprayer.

Thus Solar cum hand operated hybrid knapsack sprayer will help the farmers of

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those remote areas of country where fuel is not available easily. They can perform their regular work as well as saves fuel up to large extent. At the same time, they can do their pesticide spraying work with very less environment pollution. Thus, indirectly saving revenue of government and also most demanded fuel, during cloudy atmosphere and unavailability of electricity for battery charging Spraying operation can be done by using hand operated lever provided in sprayer.

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